












BLUE

Date: Monday, 17/11/2008 1:48:47 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 206L/L3/L4 HIGH GEAR SKID
Job Number : 43481	
Estimate Number : 10525	
P.O. Number :	Part Number : D206642411BL
This Issue : 17/11/2008 S.O. No. :	Drawing Number : N/A - BLUE
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SKIDTUBES	Drawing Revision :
Previous Run : 43461	Material : <u>ship</u>
Written By :	Due Date : 02/02/2009 Qty: <u>1</u> Um: Each
Checked & Approved By : <u>JUD 08.11.17</u>	
Comment : Est Rev:K 05.10.11 Revised picklist per CHG004 KJ/CP/JLM Est Rev:L 07-12-04 ECN 1080p DD verified by:	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	DC DOCUMENT CONTROL
	 <u>HJ for JUD 08/12/05</u> 
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D206-642-411 CHG005 <u>50/12/04</u>	
2.0	PACKAGING 1 PACKAGING RESOURCE #1
	 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	43481A 206 L HIGH GEAR SKIDTUBE
	 <u>43481A</u> 
Comment: Sub-Component 206 L HIGH GEAR SKIDTUBE 1 x D206-642-441 Batch <u>43481A</u> <u>SD</u>	
4.0	D206648011 GHW Modification
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) GHW Modification Kit Batch: <u>45749</u> <u>CHG001</u> ATTN: BLUE D2659 LUG <u>15/12/04</u>	
5.0	D2652 Bushing
	  <u>16</u>
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 16 D2652 Bushing <u>1543900</u> 1 D206-642-441(REF) <u>9/12/09</u> <u>SLP</u>	

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Seq. #: Machine Or Operation: Description :

6.0 D2655 Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2655 BLUE

Tow Ring 45748

9/2/04

7.0 D2712 Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

10 D2712

Set Screw 1341126

54

8.0 D29321 Saddle LH Out, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2932-1 BLUE

Saddle 1243494

54

9.0 D29331 Saddle LH In, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2933-1 BLUE

Saddle 1243499

1343500

9/2/04

54

10.0 D2934 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2934

Saddle Spacer 44296

9/2/11

50

11.0 D2935 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2935

Saddle Spacer 1243404

9/2/09

54

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Job Number:



Seq. #: Machine Or Operation: Description :

12.0 D29381 Saddle LH Out, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D2938-1 BLUE Saddle P12496

50

13.0 D29391 Saddle LH In, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D2939-1 BLUE Saddle P12499

9/2/9

50

14.0 D3407043 Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Tow Ring

9/2/18

50

15.0 AN341A Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
8 AN3-41A Bolt M110368

50

16.0 AN45A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 AN4-5A Bolt M109061

50

17.0 AN46A Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
12 AN4-6A Bolt M109545

9/2/9

50

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Seq. #:	Machine Or Operation:	Description :
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18.0	AN511A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN5-11A

Bolt

M110363

SP

19.0	AN512A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

AN5-12A

Batch: M104936

SP

20.0	AN513A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

batch

M109740

SP

21.0	AN960JD10	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN960JD10

Washer

M11039

SP

22.0	AN960JD1016	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty Part Number

Description Batch

1 AN960JD1016

Washer

M5519

SP

23.0	AN960JD416	Washer
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Comment: Qty.: 25.0000 Each(s)/Unit Total : 25.0000 Each(s)

Qty Part Number

Description Batch

25 AN960JD416

Washer

M110523

9/12/9

SP

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Seq. #:	Machine Or Operation:	Description :
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24.0	AN960JD516	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Qty Part Number Description Batch

8 AN960JD516 Washer M110363

SC

25.0	AN9704	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty Part Number Description Batch

1 AN970-4 Washer M110704

SC

26.0	MS21042L3	Nut
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Qty Part Number Description Batch

8 MS21042L3 Nut (or -3) M109798

SC

27.0	MS21042L4	Nut
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Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Qty Part Number Description Batch

13 MS21042L4 Nut (or -4) M109288

SC

28.0	D34561	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Washer

B43002

SC

29.0	D34571	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Washer

B42179

9669

SC

W/O:		WORK ORDER CHANGES					
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Job Number:



Seq. #: Machine Or Operation: Description :

30.0 MS210434 Nut



M110023



(1x)

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Nut

9/12/19

20

31.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/02/24 40

32.0 PACKAGING 1 PACKAGING RESOURCE #1



(1x)

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D206-642-411
Location: _____
PPP Rev: E

9/12/19

54

33.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/24 99

Job Completion



MF
09-0224

B-43481A

W/O:		WORK ORDER CHANGES					
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